

Chromatography Solutions

# Avantor® ACE® Excel® Oligo

U/HPLC Columns



Avantor® ACE®

## UHPLC / HPLC COLUMNS FOR REPRODUCIBLE OLIGONUCLEOTIDE ANALYSIS

- Proprietary encapsulated stationary phase for oligonucleotide analysis
- Ultra-inert silica and high efficiency 1.7 and 3 µm particle sizes for optimum peak shape
- Extended pH stability up to 11.5 with LC-MS compatible buffers
- Highly reproducible stationary phase: Batch-to-batch and column-to-column
- Excellent column lifetime under oligonucleotide testing conditions

## OLIGONUCLEOTIDE ANALYSIS

- Oligonucleotides are being synthesised for therapeutic usage against many diseases including genetic disorders and cancer
- Several impurities can be produced during oligonucleotide synthesis (e.g. failure sequences) which need to be separated from the desired product
- Ion-pair RPLC can be employed for the analysis of trityl-off deprotected oligonucleotides
- Triethylammonium acetate (TEAA) is used to ion pair with the negatively charged phosphodiester backbone of the oligonucleotide
- The stationary phase is chemically modified to withstand an extended pH range

## OLIGONUCLEOTIDE LADDER STANDARD

- The oligonucleotide ladder standard demonstrated in this brochure consists of six DNA oligonucleotides of varying sequence length from 15 to 40 mer
- Each oligonucleotide sequence is made up of several thymidine monomers joined together via phosphodiester linkages as shown below

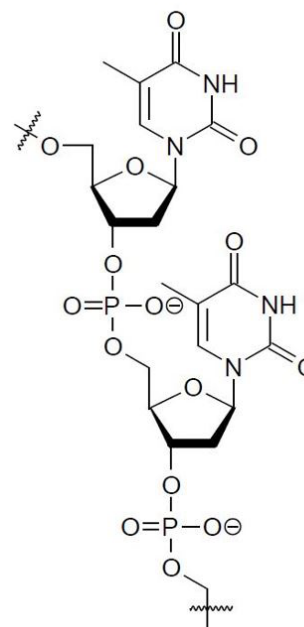
## PRODUCT SPECIFICATIONS

Phase		Particle size (µm)	Pore size (Å)	Surface area (m <sup>2</sup> /g)	Carbon load (%)	Recommended pH range
ACE Excel Oligo	Yes	1.7, 3	90	400	14.8	1.5 – 11.5

To extend column lifetime ACE UHPLC guard cartridges (EXL-1P15-GD2U / EXL-1P15-GD4U) are recommended. For the guard system, a guard cartridge holder (H0011) is also required.

For HPLC column connections up to 6000 psi, PEEK™ fingertight fittings (ACE-CC10) are recommended - for further details please contact [chromsupport@avantorsciences.com](mailto:chromsupport@avantorsciences.com)

For UHPLC column connections up to 25000 psi, reusable fittings (EXL-CC10) are recommended - for further details please contact [chromsupport@avantorsciences.com](mailto:chromsupport@avantorsciences.com)

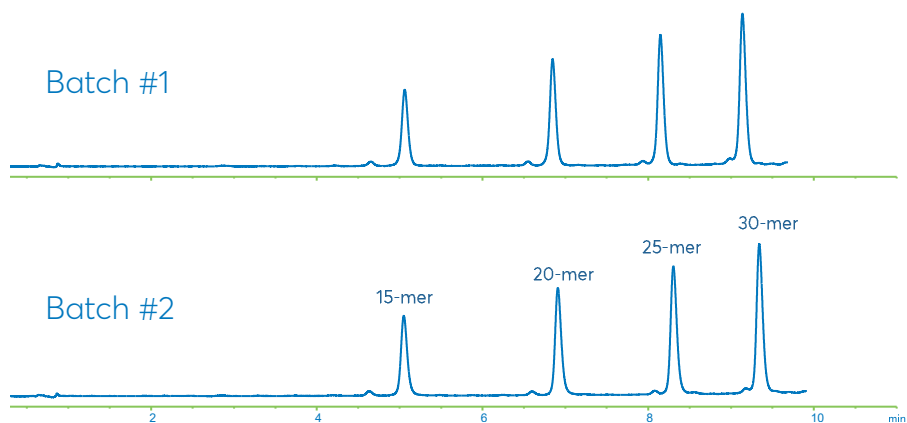


Structure of thymidine oligonucleotide

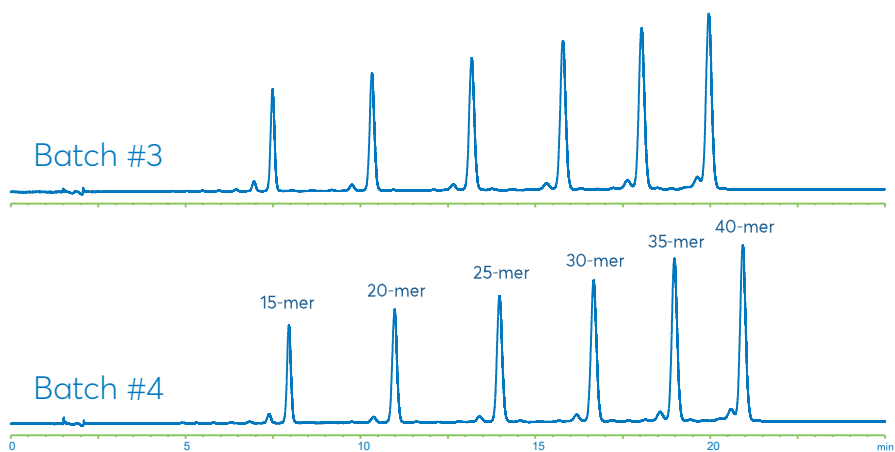
## GUARANTEED REPRODUCIBILITY

- The ACE Excel Oligo column provides excellent batch-to-batch reproducibility as shown below

## BATCH-TO-BATCH REPRODUCIBILITY



**Columns:** ACE Excel 1.7 Oligo, 50x2.1 mm  
**Cat. No.:** EXL-1715-0502  
**Mobile phase A:** 80 mM TEAA in H<sub>2</sub>O (pH 7.0)  
**Mobile phase B:** 80 mM TEAA in MeCN  
**Gradient:** 12 – 15% B in 10 min  
**Flow rate:** 0.2 ml/min  
**Temperature:** 60 °C  
**Injection:** 5 µl  
**Detection:** 260 nm

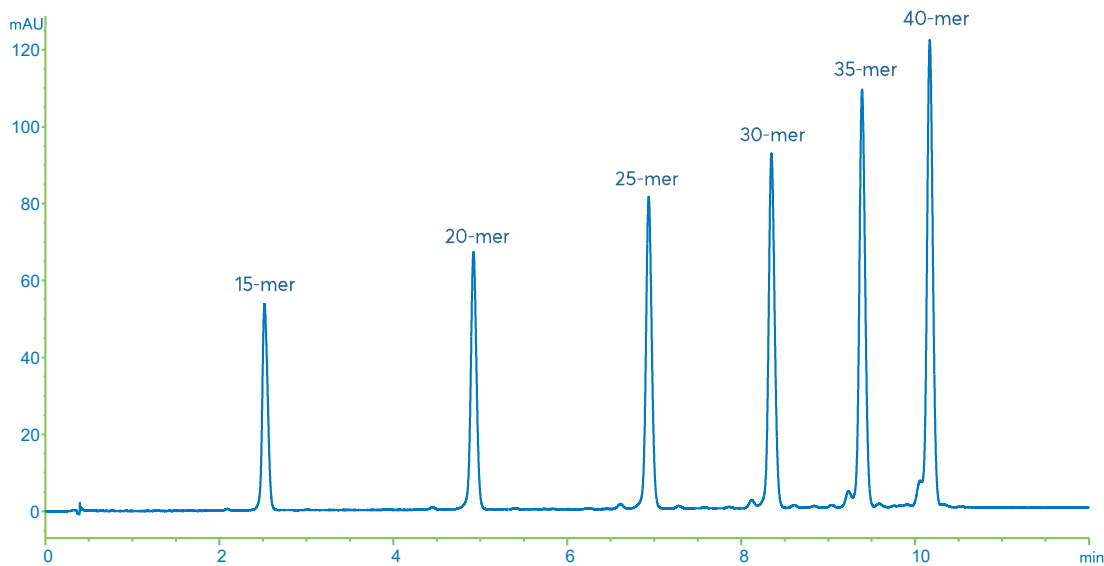


**Columns:** ACE Excel 3 Oligo, 150x4.6 mm  
**Cat. No.:** EXL-1115-1546  
**Mobile phase A:** 80 mM TEAA in H<sub>2</sub>O (pH 7.0)  
**Mobile phase B:** 80 mM TEAA in MeCN  
**Gradient:** 12 – 15% B in 30 min  
**Flow rate:** 1.0 ml/min  
**Temperature:** 60 °C  
**Injection:** 20 µl  
**Detection:** 260 nm

## MASS-SPEC COMPATIBLE

The ACE Oligo column is compatible with typical MS method conditions for oligonucleotide analysis

HFIP is commonly used in the mobile phase and was used for the separation shown below, in combination with dibutylamine



Oligonucleotide separation using MS friendly conditions

**Sample:** Oligonucleotide ladder standard

**Column:** ACE Excel 1.7 Oligo, 100x2.1 mm

**Cat. No.:** EXL-1715-1002

**Mobile phase A:** 15 mM dibutylamine + 25 mM 1,1,1,3,3,3-hexafluoropropan-2-ol in H<sub>2</sub>O

**Mobile phase B:** 15 mM dibutylamine + 25 mM 1,1,1,3,3,3-hexafluoropropan-2-ol in MeOH

**Gradient:** 30 – 50% B in 15 min

**Flow rate:** 0.6 ml/min

**Temperature:** 60 °C

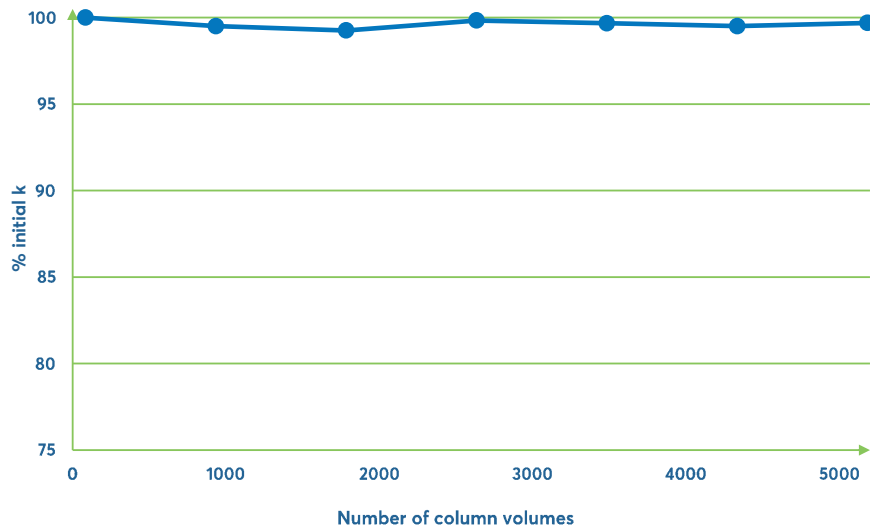
**Injection:** 10 µl

**Detection:** 260 nm

## EXCELLENT COLUMN STABILITY

- The ACE Oligo column shows excellent stability for oligonucleotide analysis over 5000 column volumes as shown below

## COLUMN STABILITY STUDY



**Sample:** Oligonucleotide ladder standard  
**Mobile phase A:** 100 mM TEAA in H<sub>2</sub>O (pH 7.0)  
**Mobile phase B:** 100 mM TEAA in MeCN (pH 7.0)  
**Gradient:** 10 – 14% B in 10 min  
**Flow rate:** 0.6 ml/min  
**Temperature:** 65 °C  
**Injection:** 5 µl  
**Detection:** 260 nm

Column stability study under oligonucleotide analysis conditions

## ORDERING INFORMATION

U/HPLC hardware with 1000 bar / 15000 psi pressure limit

Column dimensions	1.7 µm	3 µm
50 x 2.1 mm	EXL-1715-0502	EXL-1115-0502
100 x 2.1 mm	EXL-1715-1002	EXL-1115-1002
150 x 2.1 mm	-	EXL-1115-1502
50 x 4.6 mm	-	EXL-1115-0546
100 x 4.6 mm	-	EXL-1115-1046
150 x 4.6 mm	-	EXL-1115-1546

Description	Cat. No.
UHPLC guard for 2.1 mm id columns (3pk)	EXL-1P15-GD2U
UHPLC guard for 4.6 mm id columns (3pk)	EXL-1P15-GD4U

### Related products

Description	Cat. No.
UHPLC guard holder	H0011

